

# Kawneer Doors

## Maintenance Procedures

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### **General**

It is recommended that all work appertaining to the maintenance of the Doors be undertaken by Authorized dealers.

### **De-glazing**

Should it be necessary to replace a broken or defective pane of glass/panel the following procedures may be adopted.

Remove interior/exterior gasket. This can be done by prising out carefully a corner of the gasket to enable sufficient material to be freed and then pull out by hand.

Care must be taken not to damage the glazing bead whilst this is done.

Remove all four sides.

With the glazing gasket now removed the glazing beads can be removed.

To remove the glazing beads, the bead requires to be pushed/tilted side ways towards the glass to disengage it from the door member.

Note: Ensure glass it retained in position when removing the beads, Raise adjustable setting block at head of door to maximize retraction position.

Carefully remove the glass unit from door, and place to one side.

### **Glazing**

To re-glaze is a basic reversal of the sequence previously listed. Special note however should be taken when re-glazing as to the positioning of the glass packs and location blocks set about the glass.

### **Glass Sizes**

To obtain glass size deduct 6mm from the tight opening of the frame per side.

## **General Maintenance**

12 month intervals – Check lubrication and operation of the following where applicable.

- Locks
- Hinges
- Closers
- Shoot Bolts
- Other Accessories

Where necessary carry out adjustment and lubrication of moving parts – Refer to detailed information product specific or in the case of non-standard hardware, to the supplier's recommendations.

### **Cleaning (Frames)**

Refer to “Maintenance of Frames & Finishes”.

### **Cleaning (Glass)**

Refer to “Glass Cleaning Maintenance”.

### **General**

Inspection of Neoprene gaskets should be undertaken annually for damage/shrinkage and replace or reseal as necessary.

Perimeter sealants should be inspected annually for damage/failure and replaced as necessary.